



- Instant Measurements (less than one second)
- Multiple Outer Dimensions can be measured -Circle, Thread, Angle, Distances, Height, Diameter
- · Easy Part Loading
- Non Contact Technology
- SPC Reports
- Indigenous Software developed in-house
- Efficient & Intuitive User Interface





ACURA is a shopfloor **AnyTime Measurement (ATM)** equipment useful during various production stages

Setup Production Machine:

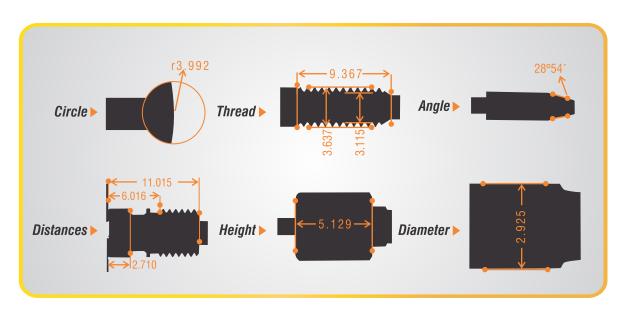
Operator can quickly inspect first piece and verify if various parameters are within tolerance.

Production Inspection:

Operator can routinely inspect sample parts during production to maintain quality.

Packaging Inspection:

Operator can quickly inspect a random sample of parts from packaging station to ensure quality.



MEASUREMENT TOOLS



Interface

Diameter



Circle



Height



Corner



Angle

Horizontal Edge



Distance



Vertical Edge



Thread



Angular Edge

TECHNICAL SPECIFICATIONS

: USB & LAN

Features	Acura-20	Acura-30	Acura-50	Acura-70	Acura-100
Measurement Range:					
a) Inspection Field of View	18mm x 13.8mm	27mm x 20mm	50mm x 40mm	70mm x 50mm	100mm x 75mm
b) Resolution	1 micron	1 micron	1 micron	1 micron	1 micron
c) Repeatability	± 1.5 micron	± 2.5 micron	± 3 micron	± 5 micron	± 7 micron
Camera : CCD Mono USB Illumination : LED Green Illuminator Display : 21.5" LED Monitor HDD : Min. 1TB		Power Supply: 230VAC 50Hz, (1 Phase) Weight: Approx. 30 kgs. Environment: Temp. +10°C to +40°C Humidity: 30% to 80% (no condensation)			





ACURA has been successfully customized and implemented in multiple industries, manufacturing electronics & electrical components, automotive parts, stationery and plastic parts.

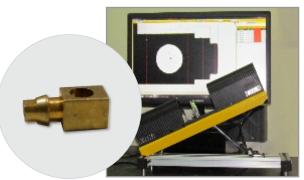
VARIANTS



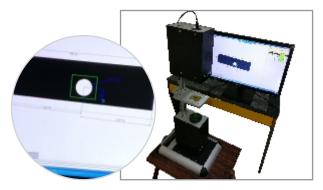








FLAT BLADES



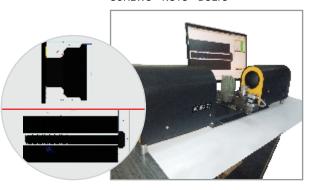
NEUTRAL LINK BARS



SPRINGS



SCREWS - NUTS - BOLTS











ACUSORT is an extension of ACURA with the convenience of continuous manual feeding and automatic segregation of acceptable and reject parts. Basic **ACUSORT** can segregate parts based on external dimensions. With extra cameras, it can be customized to detect additional defects like presence / absence of internal threads and holes. Overall, it takes productivity to the next level. It is ideally suited for facilities with multiple small batch production runs.

- Checks Multiple Parts
- Fail Safe Accept/Reject Outlet
- 100% Gauging & Sorting System
- · Measures Multiple Parameters
- Quick System Setup

Technical Specifications

Diameter : 4mm to 30mm (Accuracy $\pm 5\mu$) : L 950mm W 650mm H 700mm Dimension Length : 2mm to 45mm (Accuracy $\pm 10\mu$) Air Pressure : 6 bar Speed : Up to 120 parts per minute Power Supply: 230VAC,50Hz, 1 Phase Cameras : Multiple CCD Mono Weight : Approx. 80 kgs. Illumination: Led Back Light, Front Light, Dome Light, Angular Lights Environment: Temp: +10°C to +40°C Humidity : 30% to 80% (no condensation)

Material Handling: Manual Indexer or Conveyor Stage Feeding.

Defects: Dimensions, Presence/Absence Thread, Chamfer, Hole, Grooves, Slots, etc.

Defects Removed

















GUARANTEES High Productivity





ASORT is a customized range of sorting systems for isolating acceptable parts from rejection. Conventionally, defective items are removed manually from any bulk production of small metal, plastic or rubber parts. Such methods generally tend to prove unreliable in global markets that demand high quality standards and zero defects. **ASORT** offers a reliable solution with its automatic feeding, inspection and segregation stages. Based on individual components to be sorted, **ASORT** may have 1 to 6 cameras for identifying different defects. Most items can be segregated at up to 300 parts per minute.

- Inspection & Sorting of External Dimensions (height, diameter), Presence/Absence of Internal Threads, ID Measurement
- · AirJet to segregate Good & Bad parts
- · Deliver ZERO defective pieces in Good Outlet
- Auto Feed Mechanism (vibratory bowl feeder, indexer, etc.)
- Inspection using Multiple Cameras
- Speed up to 300 parts* per minute
- · Customized feature rich Software
- Easy to understand & simple to operate

Diameter : 4mm to 30mm (Accuracy $\pm 10\mu$)	Dimension : L 650mm W 650mm H 900mm
Length : 2mm to 45mm (Accuracy $\pm 15\mu$)	Air Pressure : 6 Bar
Speed : Up to 300 parts per minute*	Power Supply : 230VAC, 50Hz, 1 Phase
Cameras : Multiple CCD Mono	Weight : Approx. 80 kgs
Illumination : LED Back light, Front light, Dome light, Angular lights	Environment : Temp: +10°C to +40°C
	Humidity : 30% to 80% (no condensation)

Material Handling: Vibratory Bowl Feeder, Double inclined Gravity Chute, Rotary Stage, Conveyor Stage

Defects: Dimensions, Presence/Absence Thread, Chamfer, Hole, Grooves, Slots, etc.

^{*(}Depends on type of parts)



GUARANTEES High Productivity

VISION POSSIBILITIES PARTS GOOD PARTS BAD PARTS PARTS GOOD PARTS BAD PARTS



ARTISANS are skilled craftsmen; We are Automation Artisans.

Call Us to discuss your quality needs & feasibility

M: +91 98335 54594

E: namrata@automationartisans.com



Office & Workshop:

B-103, Antop Hill Warehousing Co. Ltd., Vidyalankar College Road, Wadala (East), Mumbai - 400 037. Maharashtra, INDIA.

T: +91 22 2411 9791 | M: +91 98335 54594 | E: experts@automationartisans.com | W: www.automationartisans.com